

Material: BS 3100 Grade AL1

Standard Specification for Steel Castings for General Engineering Purposes

Group: Ferrous Mild Steel Alloys

Sub Group: BS 3100 Grade AL1 Steel Castings for General Engineering Purposes

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry: Casting

Chemical Composition		
Carbon	C %	0.200 max.
Silicon	Si %	0.600 max.
Manganese	Mn %	1.100 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.040 max.
Chromium	Cr %	0.300 max.
Molybdenum	Mo %	0.150 max.
Nickel	Ni %	0.400 max.
Copper	Cu %	0.300 max.
Other	Ot %	0.800 max.
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As Cast or Annealing or Normalizing or Hardening and Tempering

Mechanical Properties	
Tensile Strength in Mpa	430 min.
Yield Strength in Mpa	230 min.
Elongation in %	22 min.
Reduction of Area in %	-
Hardness in BHN	-
Impact in Joule	20 J @ RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1522.0000	SAE	USA	Casting
1522	AISI	USA	Bar
1.0044	ONORM	Australia	Casting
1.0138	ONORM	Australia	Casting
A 29 1522	ASTM	USA	Bar
A 510 1522	ASTM	USA	Wire and Rod
A 576 15L22	ASTM	USA	Bar

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Customer Care: +91-99090 45075 Email: info@icastllp.com



+91-99090 45075



info@icastllp.com



ICAST ALLOYS LLP, Plot 2527, Road H1, Kranti Gate, GIDC Metoda, Lodhika, Rajkot-360021, Gujarat, India